



Meet the team....

The Force Group

Marc Bozdogan – Managing Director
 Josephine Bozdogan – Director
 Caroline Reedman – Finance Manager
 Annette Hulme – Marketing Executive
 Jennie Leonard – Operations Manager
 Sarah White – Sales & Purchasing Assistant

Controlsforce

David Hennessey – General Manager
 Ed Mallaband – Electronic Engineer (student placement)
 Paul Charlton – Control Panel Technician
 Walter Watkins – Electronics Bench Engineer

Heatxforce

Ged Griffiths – Business Development Manager
 Richard Evans – Business Unit Manager

Valveforce

Andy Whyte – Steam Trap Engineer
 Anthony Snee – Services Manager
 Clement Schoepfer – Technical & Quality Manager
 Halim Mohammed – Technical Sales Engineer
 Jonathan Kirk – Warehouse Operative
 Lynette Little – Sales Administrator
 Malcolm Franks – Services Engineer
 Nigel Caulton – Services Engineer
 Paul Maher – Technical Sales Engineer
 Samir Hamidi – Technical Sales Engineer
 Tom Spittle – Technical Sales Engineer

Pumpforce

Jonathan Field – Service Engineer

Get in touch!

The Force Group	www.theforcegroup.co.uk	info@theforcegroup.co.uk	0121 711 1908
Valveforce	www.valveforce.co.uk	info@valveforce.co.uk	0121 711 1908
Controlsforce	www.controlsforce.co.uk	info@controlsforce.co.uk	0121 783 8676
Heatxforce	www.heatxforce.co.uk	info@heatxforce.co.uk	0121 711 1908
Pumpforce	www.pumpforce.co.uk	info@pumpforce.co.uk	0121 711 1908

 Drop us a message on 07507 548 907

 Webchat available 0800 - 1630 Monday - Friday at www.valveforce.co.uk

Happy New Year from The Force Group

We'd love to hear what your plans are for 2022 and see how we can support you!

The Force Group are a skilled multi-disciplinary team with high quality products and application specialists. We offer a fully comprehensive range of products and complimentary services for Valves, Heat Exchangers, Controls & Instrumentations and Pump solutions.



- Flow control valves
- Steam & condensate
- Pressure & temperature controls
- Energy surveys & maintenance



- Control panels
- PLC & HMI
- Diagnostics & commissioning
- Electronic repairs



- Plate heat exchangers
- Shell & tube calorifiers
- Heater batteries & coils
- Mechanical fabrication



- Boiler feed & LTHW shunt pumps
- Pressurisation units
- Pre-fabricated pump skids
- VFD drives and controls



Pumpforce is up and flowing!

Pumpforce are industrial pump experts providing the latest solutions in pumping technologies, from concept to commissioning.

We offer a full range of products and services from bespoke design through to the supply and installation of water pressurised systems.

We pride ourselves on our service capabilities! Pumpforce can react in emergency situations where critical plants need urgent attention. We will minimise downtime and ensure the processes and services are restored. Of course, prevention is better than cure and our planned maintenance of your fluid transfer system can help to avoid costly breakdowns.

Our comprehensive knowledge and experience cover the following:

- Boiler feed pumps & LTHW shunt pumps
- Pressurisation units
- Pre-fabricated booster sets
- VFD drives and controls
- Pump control panels
- Transducers, switches and break tank floats
- Mechanical seals and bearing change
- Fault finding and replacement of components
- Motors, motor bearings, PRV's and failed electrical components

In addition to supply, we offer the following on-site and in-house services:

Design | Modifications | Repair | Overhaul | Installations | Servicing

To discuss your pump requirements call us on 0121 711 1908 or email info@pumpforce.co.uk - **we're here to help!**





Steam Trap Survey

Save money, reduce your carbon footprint and ensure that your traps are working at maximum efficiency with a steam trap survey.

We are able to offer a competitive steam trap installation to carry out the remedial work.

Our engineers will:

- Produce a full inventory of the steam trap population
- Inspect each steam trap to ascertain suitability, correct installation and function for that application
- Ultrasonic testing of all steam traps in operation
- Offer preferential rates for all steam traps and ancillary products identified during the survey
- Provide an independent report as a result of the survey with:
 - Recommendations for improvement
 - Other issues that may be observed in your steam and condensate system
 - Detailed savings for energy and carbon reduction

To find out more visit

www.valveforce.co.uk/services/steam-trap-survey

To book your Steam Trap Survey contact Anthony Snee in our Engineering Services Division on 07852 855 701 or email asnee@valveforce.co.uk

An example of how we can save you money:

As a rule, just one passing 15mm Thermodynamic steam trap will cost you about £750 per year in live steam loss.

Are you in the food, beverage or dairy industry?

If so then we can help you save energy and costs.

In many production processes in the food and beverage industry, steam, hot water and condensate have a critical role to play. Valveforce's expertise is proving to be of real benefit to our customers in this sector.

Our engineers work with your engineers to ensure your plant is optimised with the efficient use of steam and hot water. We design and supply steam distribution systems, hot water heat exchanger packages, temperature control loops and steam injection sets. We also supply a full line of sanitary process valves, steam traps and clean steam filters.

For a service you can rely on for your steam, water and process control systems please contact Marc Bozdogan on 0121 711 1908 or email mbozdogan@valveforce.co.uk



The heat is on!

With expert technical knowledge and specialist onsite equipment, Heatxforce can offer you a full range of products and services, from concept design through to the supply and installation of heat exchanger packages.

Heatxforce can support you with the following new and exciting services:

- Full servicing of plate, shell and tube heat exchangers; air handling units; heater batteries; coolers and coils
- Full cleaning and testing services
- On and off-site repairs and maintenance
- Plate heat exchanger strip, re-gaskets and re-builds
- Shell and tubes: testing, replacing return bends, blanking off leaking tube and fitting new tubes
- Full design and consultation services through to fabrication, installation, controls and commissioning.

For every stage in your project, you can rely on us to deliver an excellent standard of service. Please contact Ged Griffiths on 0121 711 1908 or email info@heatxforce.co.uk for more information.

Industrial instrumentation and controls engineering

Here at Controlsforce, we are specialist control panel designers and control panel builders.

We have a dedicated team of highly skilled, experienced and proactive engineers with over 30 years of experience in controls engineering. Our reputation for reliability and outstanding customer support is second to none and our customers regard us as a valued partner for the supply of outstanding control systems at competitive prices.

Our team of experts understand what really matters and have the ability to react and respond to your demanding application needs. We work to a high standard to design, build and develop systems to a very exacting specification.

We specialise in building all types of electrical control panels, from small bench top controllers to large plant control panels and systems for applications across a broad spectrum of industries.

We have amassed years of automation programming experience with many different brands of PLC and HMIs. This level of knowledge within our business will ensure that your applications and needs are understood clearly and our dedicated team of time-served electrical and electronic engineers are able to build to the most exacting of requirements.

Controlsforce help and support industry by advising and offering complete solutions. We will visit your site and work together to assess and fully understand your applications and your needs. We work with many OEMs and are happy to offer on-going technical support for all our products.

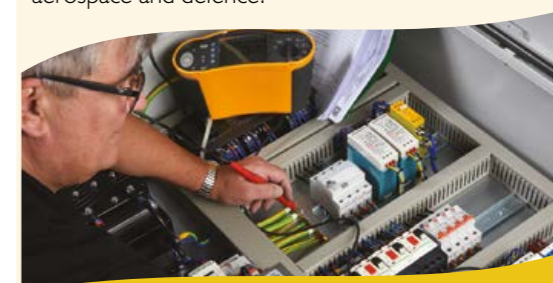
Please contact David Hennessey on 0121 783 8676 or email dhennessy@controlsforce.co.uk to discuss your control panel requirements.

Control system upgrades, support and maintenance for legacy machines

If you've got a legacy machine that is essential to your production process, but its control system is becoming a burden, Controlsforce can help.

At Controlsforce we can upgrade your existing control system, add additional features like data logging and automate more of your process.

We can offer component level electronic repairs or completely new control systems for industrial applications in a wide range of industries including aerospace and defence.



Need an Expert Fix?